



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re patent application of: ) Before the Examiner  
Alan R. Pfaff Jr. )  
Serial No.: 10/630,342 ) Group Art Unit 3724  
Filed: July 30, 2003 )  
METHOD AND APPARATUS FOR )  
SCRAP REMOVAL FROM ROTARY DIES ) May 20, 2004

**SECOND PRELIMINARY AMENDMENT**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313

Sir:

Please consider the following amendments and remarks. Please charge the large entity fee of \$18 for one additional dependent claim to the American Express Account listed on the enclosed charge authorization form. No additional fees are believed to be due; however, if any additional fees are deemed necessary, please charge said fees to Deposit Account No. 23-3030, but not to include payment of any issue fee.

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